

Applicant : John P. Holden et al.  
Serial No. : 09/696,989  
Filed : October 26, 2000  
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Attorney's Docket No.: 00216-519001 / Case 8075

In the claims:

Please amend the claims as follows:

1. (Currently amended): A method of making a shaving razor handle comprising molding an a solid inner core of a first plastic at opposed first mold cavities, said inner core providing a purely internal member without any external surface portions, molding an outer portion of a second plastic around said inner core at opposed second mold cavities, said outer portion including first external surface portions, molding at least one elastomeric grip portion on said outer portion at opposed third mold cavities, said elastomeric grip portion including second external surface portions, said handle having an external surface including said first and second external grip portions and not including said first plastic. 2. The method of claim 1 wherein said first and second plastic have the same composition
2. (Original): The method of claim 1 wherein said first and second plastic have the same composition
3. (Original): The method of claim 1 wherein said first and second plastic have the same composition except the compositions have different colors.
4. (Original): The method of claim 1 wherein said molding an inner core includes molding a portion of said inner core about an engagement member, and further comprising moving said inner core from said first mold cavities to said second mold cavities prior to said molding an outer portion.
5. (Original): The method of claim 4 further comprising moving said inner core and said outer portion from said second mold cavities to said third mold cavities prior to said molding said at least one grip portion.
6. (Original): The method of claim 1 wherein a plurality of inner cores of a first plastic are simultaneously molded at said first mold cavities.

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7. (Original): The method of claim 6 wherein a plurality of outer portions of said second plastic are simultaneously molded at said second mold cavities.
8. (Original): The method of claim 7 wherein a plurality of elastomeric grip portions are simultaneously molded at said third mold cavities.
9. (Original): The method of claim 4 further comprising removing said inner core from said engagement member after said molding said grip portion, and thereafter attaching a handle connection component that has a shape that is similar to the shape of said engagement member.
10. (Original): The method of claim 1 wherein said molding an inner core includes molding an inner core having a hole passing therethrough, and wherein said molding an outer portion includes gating plastic for said outer portion through said hole from a first side surface of said inner core to a second side surface of said inner core.
11. (Original): The method of claim 10 wherein said molding an outer portion includes supporting said first side against a mold surface while said plastic flows past said second side surface.

Claim 12 --14 (cancelled)

15. (Currently amended): A method of making a shaving razor handle comprising molding an a solid inner core of a first plastic at opposed first mold cavities, molding an outer portion of a second plastic around said inner core at opposed second mold cavities, and molding at least one elastomeric grip portion on said outer portion at opposed third mold cavities, said first and second plastics having the same composition and appearance.
16. (Previously added): The method of claim 16 wherein said first and second plastic are both clear plastic.

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17. (Previously added): The method of claim 16 wherein said molding an outer portion includes providing said outer portion with a surface texture.